

Table of Contents

Preface	xv
Chapter 1 Optical Testing	1
1.1 Introduction	1
1.2 Working Definition	1
1.3 Hands-On	1
1.4 Measurement Error	2
1.4.1 Accuracy and Repeatability	2
1.4.2 Calculating Error	2
1.4.3 Calibration	3
1.5 The Lesson of HST	3
1.6 The Journey	4
1.7 Instructor Note	8
Part I Optical Bench Testing	9
Chapter 2 Geometric Optics Review	11
2.1 Introduction	11
2.2 Paraxial Ray-Trace Equations (PRTE)	11
2.3 Optical Power	13
2.3.1 Power of Single Optical Surface	13
2.3.2 Power of Two-Component System	15
2.4 Optical Power and Effective Focal Length	16
2.5 Gaussian Lens Formula	17
2.6 Magnification	17
2.7 Stops and Pupils	18
2.8 F-number	19
2.9 Marginal and Chief Rays	20
2.10 Homework	21
Chapter 3 Collimators	23
3.1 Introduction	23
3.2 Collimator Structures	23
3.3 Collimator Light Sources	26
3.4 Setting up and Aligning a Collimator	30
3.4.1 Alignment Process	30
3.4.2 Establishing Collimation: Autocollimation Procedure	32
3.5 Alternative Techniques	34
3.5.1 Beam Diameter Versus Distance	34
3.5.2 Shear plate	35
3.6 Aligning a Multi-element Lens to a Collimator	36
3.7 Homework	38
Chapter 4 EFL Measurements	41
4.1 Introduction	41
4.2 Nodal Points	41

iv Table of Contents

4.3 T-Bar Nodal Slide (TBNS) Description	42
4.4 Measuring EFL via Nodal Method	43
4.5 T-Bar Nodal Slide Calibration	43
4.6 Measuring EFL via Lateral Magnification	45
4.7 Measuring EFL (λ) — Axial Color	46
4.8 Measuring the Entrance Pupil and F-number	47
4.9 Measuring EFL Change with Temperature	48
4.10 Some Thoughts on Measurement	49
Chapter 5 Aberrations Part I	51
5.1 Introduction	51
5.2 Positional Aberrations: Field Curvature and Distortion	51
5.3 Measuring Positional Aberrations on TBNS	51
5.3.1 Measuring Field Curvature	51
5.3.2 Measuring Distortion	55
5.4 Aberrations Affecting Quality of “Point Image”	57
5.4.1 Spherical Aberration	57
5.4.2 Coma	58
5.4.3 Astigmatism	58
5.5 Linear Hartmann Screen and Ray-Fan Plots	59
5.6 Measuring the “Point” Degrading Aberrations on TBNS	62
5.6.1 Measuring Spherical Aberration	62
5.6.1.1 Annular Zone Method	62
5.6.1.2 Minimum Blur Method	63
5.6.1.3 Linear Hartmann Screen	63
5.6.1.4 Axial Intensity Method	65
5.6.2 Coma	65
5.6.3 Astigmatism	66
5.7 Homework	67
Chapter 6 Refractive Index	69
6.1 Introduction	69
6.2 Glass Properties	69
6.2.1 Refractive Index	69
6.2.2 Dispersion	69
6.2.3 Glass Chart	73
6.2.4 Partial Dispersion	74
6.3 Measuring Refractive Index	74
6.3.1 Microscope Method	74
6.3.2 Critical Angle	78
6.3.3 Brewster’s Angle	80
6.3.4 Prism Refractometer	82
6.3.4.1 Governing Equation	82
6.3.4.2 Procedure for Making $n(\lambda)$ Measurements on the Prism Refractometer	84
6.4 Dispersion	87

6.5 Homework	88
Chapter 7 Radius of Curvature	89
7.1 Introduction	89
7.2 Surface Sagitta (“SAG”)	89
7.2.1 General Spheric Expansion	89
7.2.2 Surface Sag	90
7.3 Measuring Radius of Curvature	90
7.3.1 Eyeball Estimate	90
7.3.2 Via Microscope	91
7.3.3 Via Interferometer	92
7.3.4 Test Plates	94
7.3.5 Sag and the Spherometer	94
7.4 Derivation of Ball Radius Correction	96
7.5 Measuring RoC of an Asphere.	99
7.6 Homework	100
Chapter 8 Image Resolution	101
8.1 Introduction	101
8.2 Air Force Resolution Target	101
8.3 Aerial Resolution Measured on TBNS	103
8.3.1 Aerial Resolution on Best Focal Surface.	104
8.3.2 Aerial Resolution on Flat Observation Surface.	104
8.4 Recorded Resolution on Flat Formats	105
8.5 Tangential and Radial Corrections.	106
8.6 Area Weighted Average Resolution (AWAR)	110
8.7 Sensor Example: Photographic Film	110
8.7.1 Film Basics	112
8.7.2 Lens Resolution Test on Film	114
8.8 Homework	116
Chapter 9 Radiometry and Lenses	117
9.1 Introduction	117
9.2 Radiometry Basics	117
9.2.1 Intensity	117
9.2.2 Radiance	118
9.2.3 Lambertian Radiator	119
9.2.4 Power through a Lens	120
9.2.5 Image Irradiance	120
9.3 Image Irradiance and Lens F-number	121
9.4 Diffusers.	123
9.4.1 Plate Diffusers	123
9.4.2 Integrating Spheres	123
9.5 Lens Transmission Measurements.	124
9.5.1 How to Measure Transmission	124
9.5.2 Spectral Transmission: Double-Pass Method	126

vi Table of Contents

9.6 Relative Illumination Falloff (RIF)	129
9.6.1 Power Through Tilted and Shifted Apertures	129
9.6.2 Lenses and RIF	129
9.6.3 Measuring RIF on TBNS.	130
9.7 Veiling Glare	133
9.7.1 Sources of Veiling Glare	133
9.7.2 Measuring Veiling Glare	133
9.8 Homework	134
Chapter 10 Star Tests	137
10.1 Introduction	137
10.2 The PSF	137
10.3 Physical Translation of Sampling Aperture.	139
10.3.1 Profile Measurements	139
10.3.2 LSF Measurement	143
10.3.3 Knife-Edge Distribution (KED)	143
10.4 Sampling Aperture Arrays (CCD)	145
10.5 Scans and Convolution	146
10.6 Axial PSF Scans.	151
10.7 Radial Energy Distribution (RED).	153
10.8 Star Image Resolution	153
10.9 Homework	155
Part II Pupil Aberrations and Interference.	157
Chapter 11 Aberrations Part II.	159
11.1 Introduction	159
11.2 Description of a Wavefront	159
11.3 Interaction of Wavefronts with Optical Systems.	160
11.4 Wavefront Description.	161
11.5 Image Plane and Exit Pupil Aberrations Relationship.	166
11.6 Defocus	168
11.6.1 Derivation via Sag Equation	168
11.6.2 Difference between W_{020} and W_d	169
11.6.3 Defocus and Minimum Blur	171
11.7 Wavefronts and Diffraction	171
11.8 Homework	172
Chapter 12 Interference and Optical Windows.	175
12.1 Introduction	175
12.2 General Interference Equation	175
12.3 Fringe Contrast.	179
12.4 Interference of Tilted Beams	179
12.5 Window Wedge	181
12.6 Effect of Window Wedge on Image	185
12.7 Non-Linear Windows.	186
12.8 Homework	186

Chapter 13 Visualizing Pupil Aberrations	189
13.1 Introduction	189
13.2 Optical Windows and Entrance Pupil	189
13.2.1 Fringe Contours due to Front and Back Window Reflections	189
13.2.2 Window Single-Pass Wavefront	190
13.2.3 Window Wavefront and Imaging	192
13.3 Exit Pupil Aberrations and the Point Diffraction Interferometer.	194
13.3.1 PDI Structure	194
13.3.2 Operational Principle.	195
13.3.3 PDI System	195
13.4 PDI Reference and Test-Beam Relationship	197
13.4.1 Pinhole Size	197
13.4.2 PDI Transmission and Metal Film Thickness	198
Chapter 14 The Fizeau Interferometer	203
14.1 Introduction	203
14.2 The Fizeau Interferometer	204
14.2.1 Basic Layout	204
14.2.2 Align and View Modes	204
14.2.3 Test Optic Imaging	205
14.2.4 The Transmission Flat	206
14.2.5 Wavefront versus Optical Surface	207
14.2.6 Fringe Contrast	208
14.3 Sensors in the Observation Plane	209
14.4 Factory Fizeau	209
14.5 Practical Concerns	211
14.5.1 Mechanical and Acoustical Vibration	212
14.5.2 Air Currents	212
14.5.3 Mounting	212
14.5.4 Transmission Flat Costs	213
Part III Interferometer Test Configurations	215
Chapter 15 Test Configurations I	217
15.1 Introduction	217
15.2 The Null Fringe	217
15.3 Testing Flats	217
15.3.1 Fringe Order and Piston	218
15.3.2 Hill or Valley?	221
15.3.3 Determining Radius of Curvature	223
15.4 The Reference or Retro Flat	224
15.5 Window Testing in Cavity Mode	224
15.6 Testing Spherical Surfaces	226
15.6.1 The Transmission Sphere	226
15.6.2 Concave Spheres	226
15.6.3 The Retro Sphere	228

viii Table of Contents

15.6.4 Convex Spheres	228
15.6.5 Radius of Curvature Determination.	229
15.7 The Test Point	229
15.8 Homework	229
Chapter 16 Test Configurations II	231
16.1 Introduction	231
16.2 Refractors and Dispersion	231
16.3 Afocal Systems	232
16.4 Testing Lenses	234
16.4.1 Object at Infinity: Photographic Lenses	234
16.4.1.1 Multi-Element	234
16.4.1.2 Testing Singlets and Achromats	235
16.4.2 Testing Finite Conjugate Lenses	237
16.5 Testing Lenses Off-Axis	238
16.6 Telescopes	239
16.7 Retrace Error (Ray Mapping Error).	240
16.8 Homework	243
Chapter 17 Test Configurations IIIA	245
17.1 Introduction	245
17.2 Basics of Aspheric Surfaces.	246
17.3 Departure from Sphere.	248
17.4 Surface Normals.	249
17.5 W_{040} versus W_{040N}	251
17.5.1 Spherical Aberration Generated by a Parabolic Mirror.	251
17.5.2 Axial and Angular Distribution	252
17.6 The Null Lens	252
17.6.1 The Offner Null Lens	253
17.6.2 Physical Embodiment of an Offner Null Lens	254
17.6.3 Testing Parabolic Mirror at the Focal Point	255
17.7 Homework	257
Chapter 18 Test Configurations IIIB	259
18.1 Introduction	259
18.2 Null Lens Test of an OAP	259
18.3 Alignment	260
18.4 Test Pallet.	260
18.5 Coarse Alignment Steps.	261
18.5.1 Coarse Interferometer Alignment	264
18.5.2 Fine Alignment of OAP.	268
18.6 Image Distortion	270
18.7 Homework	270
Chapter 19 Test Configurations IV.	271
19.1 Introduction	271
19.2 Cylindrical Optics	272

19.2.1 Fiber Optic Reference (FOR)	272
19.2.2 Cylindrical Lenses	272
19.2.3 FOR Operating Principle	273
19.2.4 Cylindrical Mirrors	275
19.3 Convex Compound Mirrors	276
19.4 Free Electron Laser Grazer	276
19.4.1 X-Ray Mandrels	278
19.5 Concave Compound Mirrors (Wolter Telescopes)	282
19.6 Homework	283
Chapter 20 Other Interferometers for Optical Testing.	285
20.1 Introduction	285
20.2 Twyman-Green Interferometer	285
20.2.1 Internal Arrangement.	285
20.2.2 Quality of Internal Components	287
20.2.3 LUPI Twyman-Green Interferometer	288
20.2.4 The Insides of a Commercial (Boxed) TGI.	289
20.2.5 TGI Test Configurations	289
20.2.5.1 Testing Very Small Lenses with TGI	289
20.2.6 The MIC-1	291
20.3 Shack Cube Interferometer	293
20.4 Point Diffraction Interferometer (PDI)	296
20.5 Koster's Prism Interferometer (KPI)	296
20.6 Homework	299
Chapter 21 Interferometer as an Imaging System.	301
21.1 Introduction	301
21.2 Building the Fizeau Model.	302
21.3 An Interferometer/Null Lens/Parabolic Mirror Model	303
21.4 Imaging Model.	304
21.5 Revised Double-Pass Model	306
21.6 Interferometer Imaging	307
21.6.1 Retrace Error	307
21.6.2 Distortion	307
21.7 Interferometer/Null Lens/OAP System	308
21.8 An Empirical Test	309
Part IV Collecting and Analyzing Fringe Data	313
Chapter 22 Fringe Analysis	315
22.1 Introduction	315
22.2 Peak-to-Valley, Average, Variance, and RMS	315
22.3 OPD Profiles	318
22.4 Full Pupil Variance and RMS	321
22.4.1 Average Volumes under a Mountain.	321
22.4.2 Average Volumes under an OPD Mountain	322
22.4.3 Calculation Example	322

x Table of Contents

22.5 Strehl Ratio	324
22.5.1 Definition	324
22.5.2 Relationship to Variance	325
22.5.3 Numerical Example	326
22.5.4 Axial Location of δ_s	326
22.5.5 Shape of OPD Plot at δ_{ds}	327
22.6 Homework	327
Chapter 23 Fringe Analysis II	329
23.1 Introduction	329
23.2 Inputting Data	329
23.2.1 Fringe Following	329
23.2.2 Phase Shift Interferometry (PSI)	332
23.2.3 Discontinuities	335
23.3 Fitting Data using Polynomials	337
23.3.1 Example using Fourier Series	337
23.3.2 Zernike Polynomials	337
23.4 Fitting Interferometric Data using Zernikes	340
23.4.1 Qualitative Explanation	340
23.4.2 Quantitative Explanation	341
23.5 Sample Analysis	342
23.6 Calculating Seidel Magnitudes from the Zernikes	344
23.7 Obscured, and Non-Circular Apertures	344
23.8 Instantaneous PSI	347
Chapter 24 Test Plates and Multiple Beam Interference	349
24.1 Introduction	349
24.2 Optical Testing and Localized Fringes	349
24.2.1 Understanding Localized Fringes	349
24.2.2 Local Irradiance and Fringe Spacing	350
24.2.3 Optical Contact	353
24.2.4 Test Plates	354
24.3 Interference between Multiple Rays	355
24.3.1 Optical Path and Phase Changes	355
24.3.2 Reflection and Transmission Amplitudes at Interface	357
24.3.3 Stokes Relations	359
24.3.4 Final Form for E_R	360
24.3.5 Reflected Irradiance	361
24.4 Homework	362
Part V Indirect Test Methods	363
Chapter 25 Foucault Knife-Edge Test I	365
25.1 Introduction	365
25.2 Foucault Knife-Edge Test: Basic Description	365
25.3 Relating the Parameters	366
25.3.1 Example	367

25.4 The Knife-Edge and Spherical Aberration	369
25.5 Rotationally Symmetric Optic and Knife-Edge	372
25.6 Asymmetric Aberrations	376
25.7 Ronchi Test	377
Chapter 26 Foucault Knife-Edge Test II	379
26.1 Introduction	379
26.2 Departure from Sphere	379
26.3 Departure from Parabola	380
26.4 Participatory Example/Problem	381
26.4.1 Finding the Slope Profile	381
26.4.2 Finding the DFP Profile	381
26.4.2.1 Stacking Local Tilts	382
26.4.2.2 Stacking Local Sticks	383
26.4.2.3 Adding Up Areas	384
26.5 Homework	385
Chapter 27 Lateral Shear Techniques	387
27.1 Introduction	387
27.2 Principle of Pupil Shear	388
27.3 Defocus: 1-D Math Analysis	388
27.4 Diffraction Gratings	391
27.5 Pupil Shear via Grating	393
27.6 Ronchi Test as Lateral Shear	394
27.6.1 Moiré	395
27.6.2 Orders Generated for a Focused Beam on a Ronchi	397
27.6.3 Discussion	399
27.7 Homework	400
Chapter 28 Hartmann Tests	401
28.1 Introduction	401
28.2 Determining Mirror Surface Profile	401
28.2.1 Single Hole	401
28.2.2 Linear Hartmann Plate	403
28.2.3 Rectilinear Hole Array	407
28.3 Measuring TRA using a Hartmann Plate	408
28.4 The Shack-Hartmann Approach	411
28.5 Scanning Hartmann Sensor (SHAPE)	414
28.6 Homework	416
Chapter 29 Axial Intensity	419
29.1 Introduction	419
29.2 AIP for Unaberrated System	419
29.3 Diffractive Depth of Focus	424
29.4 AIP of a Slightly Spherically Aberrated System	425
29.5 AIP for Significant Spherical Aberration	425
29.6 Using AIP to Measure Spherical Aberration	426

xii Table of Contents

29.7 Things That Can Affect AIP Symmetry	426
29.7.1 Sampling Aperture	426
29.7.2 F-number	427
29.7.3 Gaussian Beams	429
29.8 Homework	430
Chapter 30 Modulation Transfer Function I	431
30.1 Introduction	431
30.2 What is Modulation?	431
30.3 Imaging and Convolution	433
30.4 Convolution and Fourier Transform	434
30.4.1 The Delta Function	434
30.5 The Optical Transfer Function	436
30.6 Homework	439
Chapter 31 MTF Measurement I	441
31.1 Introduction	441
31.2 Slit Scanning of Finite-Area Sinusoidal Images	441
31.3 Slit and Knife-Edge Images	444
31.3.1 Image of a Slit	444
31.3.2 Image of Knife-Edge	446
31.4 MTF via LSF	448
31.5 Acquiring LSF Data	449
31.6 Square Bar MTF (MTFS)	449
31.6.1 Alternate Scan Implementation	453
31.7 Homework	454
Chapter 32 MTF Measurement II	455
32.1 Introduction	455
32.2 Variable Lateral Shear Interferometry	455
32.3 Total Power within Pupil Overlap	456
32.4 Auto-Correlation	457
32.4.1 Basic Auto-Correlation	457
32.4.2 Auto-Correlation of Circular Pupil	458
32.5 Pupil Auto-Correlation (PAC)	459
32.6 Connecting Pupil Auto-Correlation with Total Power Φ	460
32.7 Pupil Auto-Correlation Interferometer (PACI)	462
32.7.1 Kelsall Interferometer	462
32.8 Pupil Auto-Correlation and the Optical Transfer Function	463
32.8.1 Short Derivation	463
32.8.2 Example Optical Transfer Function on Circular Pupil	465
32.8.3 Reinterpretation of Pupil Auto-Correlation	466
32.8.4 The Modulation Transfer Function Connection	467
32.9 Homework	467
Chapter 33 Surface Roughness	469

33.1 Introduction	469
33.2 Direct Measurement of Surface Roughness	469
33.2.1 Mechanical Profilometer	469
33.2.2 Optical Profilometry	470
33.3 Analysis of Profilometer Data	472
33.3.1 Peak-to-Valley and Average	472
33.3.2 RMS Roughness	474
33.3.3 Histogram and Gaussian Fits	474
33.4 Surface Periodicity	477
33.5 Mechanical versus Optical Profilometry	481
33.6 Measuring Scattered Light	482
33.6.1 Total Integrated Scatter	482
33.6.2 Angle Resolved Scatter (ARS)	484
33.7 Homework	487
Part VI Measurement of Light Fields	489
Chapter 34 Measuring Light Fields I	491
34.1 Introduction	491
34.2 Wavefront Sensors	491
34.2.1 Direct WFS	491
34.2.2 Indirect Wavefront Sensors	492
34.2.2.1 Lateral Shear Interferometer WFS	492
34.2.2.2 Hartmann-Based WFS	494
34.2.3 Indirect WFS (Radiometric)	494
34.2.3.1 Axial Intensity	496
34.2.3.2 Curvature Sensing	497
34.2.3.3 Phase Retrieval	501
34.2.3.4 Light Level	503
34.3 Wavefront Calibration	505
Chapter 35 Measuring Light Fields II: Polarization	507
35.1 Introduction	507
35.2 Measuring Pure Polarization States	508
35.3 The Polarization Ellipse	512
35.4 Ellipsometers Proper	513
35.5 The Quarter-Wave Plate	515
35.6 Polarization and Wavefront Sensors	516
35.7 Coherence Measurements	521
35.7.1 Spatial Coherence	521
35.7.2 Temporal Coherence	522
35.8 Homework	525
Chapter 36 Measuring Light Fields III: Radiometrics	527
36.1 Introduction	527
36.2 The Standard Lamp	527
36.3 Radiometer	528

xiv Table of Contents

36.3.1 Broadband Radiometry	529
36.3.2 Sensor Head Calibration	530
36.3.3 Photometry.	531
36.4 Gratings and Monochrometers.	533
36.4.1 Reflection Gratings	533
36.4.2 Blazed Grating	534
36.4.3 Monochrometers	537
36.5 Spectroradiometers	538
36.5.1 Basic System	538
36.5.2 Order Overlap	539
36.5.3 Spectroradiometers Proper	540
36.5.4 Spectroradiometer Calibration.	541
36.6 Energy Measurements	543
36.7 Radiance Measurements	543
Chapter 37 Spectrometry	547
37.1 Introduction	547
37.2 Spectrometer	547
37.3 Fabry-Perot Interferometer	548
37.3.1 Multiple Ray Interference Transmission	549
37.3.2 Fringe Sharpness	550
37.3.3 Spectral Resolution	554
37.3.4 Interference (Spike) Filter	556
37.4 Spectrophotometry.	557
37.4.1 Visible Spectrophotometer	558
37.4.2 Fourier Transform Infrared Spectrophotometer (FTIR)	560
Chapter 38 Energy and Photographic Film in the Digital Age	567
38.1 Introduction	567
38.2 Generating the Characteristic Curve	568
38.2.1 Sensitometer	568
38.2.2 Densitometer	569
38.2.3 The Plot	570
38.3 The Nutting Model.	570
38.4 The Microdensitometer	572
38.5 Film Speed and RMS Granularity	574
38.6 Film MTF.	574
38.7 Film Spectral Response	575
38.8 IR Presensitization Photography	576
38.9 Format Sizes.	578
Appendix A Answers To Selected Homework Problems	579
Bibliography	583
Index.	585